

4M11G70/5e2

G-Drive Engine Datasheet

Speed	Gross Engine Output		
	COP	PRP	ESP
rpm	kWm	kWm	kWm
1500	51	60	66

Ratings definitions

	Continuous Power (COP)	Prime Power (PRP)	Standby Power (ESP)
Annual working time	Unlimited	Unlimited	≤200 h
Mean engine load factor	100%	≤70% per 250 h	≤80% per 24 h
Time at full load	Unlimited	≤500 h per year	≤25 h per year
Overload capacity	No	1 h per 12 h (10% overload) ≤25h per year	No

1) The power ratings are in accordance with ISO 3046.

2) Test conditions: 100 kPa, 25 °C air inlet temperature, relative humidity of 30%, with fuel density 0.84 kg/L.

3) The engine maybe operated at : up to 1000m and 30°C without power deration. For sustained operation above these conditions, derate by 3% per 300m, and 2% per 11°C.

4) Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan and optional equipment.

Basic data

Engine model	4M11G70/5e2	No. of Cylinders/Valves	4/8
Bore×Stroke (mm)	105×130	Displacement (L)	4.5
Fuel system	Mechanical pump	Aspiration	Turbocharged
Compression ratio	18:1	Emission standard	EU Stage II
Overall Dimension (Length×Width×Height) (mm)	1020×552×1015	Engine net weight (kg)	550
Fuel supply advance angle (°CA)	16		
Flywheel housing	SAE3	Flywheel	11.5"
Max. permitted installing angle (°)	Longitudinal inclination	Front /Rear	10/10
	Cross inclination	Left/Right	10/10
Permitted temperature ambient (°C)	-10-50	Permitted altitude limit (m)	4000
Valve lash/clearance at cold (mm)	(intake valve:0.2-0.25) /(exhaust valve:0.3-0.35)		

Performance data

Idle Speed (rpm)	650±25	Max. Speed Limit (rpm)	1545
Mean Piston Speed (m/s)	6.5	BMEP (MPa)	1.066
Friction Power (kW)	/	Fan Power (kW)	1.5
Load factor	Power (kW)	Fuel consum. g/(kW.h)	Fuel consum. (L/h)
20%	11.8	274.1	3.9
25%	14.9	254.1	4.5
32%	19.1	237.4	5.4
40%	24.0	225.6	6.4
50%	29.7	217.9	7.7
61%	36.3	207.5	9.0
70%	41.9	205.7	10.3
75%	45.1	204.6	11.0
80%	48.1	203.5	11.7
90%	54.0	204.0	13.1
100%	59.8	203.9	14.5
111%	66.3	205.0	16.2

Air intake system

Air intake temperature rise (°C)	Permitted difference between turbocharger inlet temperature and ambient temperature (this parameter impacts emission, LAT and altitude capability)	≤15
Air intake resistance (kPa)	Clean filter	≤3.5
	Dirty filter	≤6
Needed air flow (kg/h)	Rated Power	280
	Standby Power	293
Air filter efficiency		≥99.5%
Recommended Min. diameter of intake pipe (mm)		60

Exhaust system

Permitted Max. exhaust back pressure (kPa)		6.5
Max. exhaust temperature (°C)	Before turbocharger	≤700
	After turbocharger	550
Exhaust flow (kg/h)	Rated Power	292.2
	Standby Power	306.3
Recommended Min. diameter of exhaust pipe (mm)		65
Max. bending moment at the turbocharger flange (N·m)		27

Lubrication system

Volume of oil pan (L)		10
Oil pressure in normal condition (kPa)	Idle speed	≥120
	Rated Power	300-600
Lowest oil pressure alarm valve/highest alarm valve (kPa)		120/800
Temperature range in main oil passage under rated working condition (°C)		85~105
Max. oil pressure while engine starts (kPa)		800
Opening pressure of main oil passage pressure limiting valve		540-750
Oil flow (L/min)		39
Oil fuel consumption ratio		≤0.2%

Noise and Emission

Exhaust smoke (Rb)	Rated working station	≤2.0
	Max. torque working condition	/
Diesel engine noise (Acoustic power level) (dB(A))		/

Fuel system

Governor		Electric/Mechanical governor
Steady speed droop		≤3% (electric), 5%-6% (mechanical)
Max. fuel supply resistance of the fuel pump inlet at rated working condition (kPa)		20
Max. fuel return resistance (kPa)		20
Permitted Max. fuel inlet temperature (°C)		50
Fuel supply flow (kg/h)	Rated Power	12.2
	Standby Power	13.6
Min. pressure of fuel pump (kPa)		20
Recommended min. diameter of inlet pipe (mm)		12
Recommended min. diameter of return pipe (mm)		12

Electric system

Electric system voltage(V)	24	
Starter power/voltage (kW/V)	6/24	
Alternator power/voltage (kW/V)	0.98/28	
Permitted Max. electric resistance of the starting circuit (Ω)	0.002	
Recommended Min. sectional area of wire (mm^2)	65-85	
The lowest cold starting temperature ($^{\circ}\text{C}$)	Without auxiliary starting device	-10
	With auxiliary starting device	-30

Cooling system

Water pump Transmission speed ratio	1.44
Permitted Min. coolant temperature when engine working ($^{\circ}\text{C}$)	40
Coolant fill rate (L/min)	19
Max. time to fill (min)	/
Recommended Min. inside diameter of outlet water pipe(mm)	42
Min. pressure at water pump inlet without degassing device or with some degassing device (kPa)	0
Min. pressure at water pump inlet with full degassing device (kPa)	5
Max. degassing time(min)	/
Coolant capacity of engine (L)	5.3
Coolant capacity of radiator (L)	/
Water alarm temperature ($^{\circ}\text{C}$)	100
Thermostat opening temp./ full open temp. ($^{\circ}\text{C}$)	(76 \pm 2) / 90
Permitted Min. pressure in cooling system	50
Permitted Max. external resistance (at rated speed)	45

Heat balance test data (with ambient temperature 43.1 $^{\circ}\text{C}$)

Pressure of water in/ water out (kPa / kPa)	Rated Power	water in: 2.3 / water out: 12.5
	Standby Power	/
Coolant flow (m^3/h)	Rated Power	7.1
	Standby Power	/
Temperature of water in/ water out ($^{\circ}\text{C}/^{\circ}\text{C}$)	Rated Power	water in: 84.1 / water out: 88.3
	Standby Power	/
Heat taken away by Coolant (kJ/s)	Rated Power	35.2
	Standby Power	/
Heat taken away by exhaust gas (kJ/s)	Rated Power	42.5
	Standby Power	/
Total heat dissipation (kJ/s)		85.2

Mounting system

Inertia of flywheel ($\text{kg}\cdot\text{m}^2$)	/
Inertia of crankshaft ($\text{kg}\cdot\text{m}^2$)	/

Fuel consum. Curve

Fuel consumption curve versus engine power

